INSTRUCTIONS AND PARTS LIST FOR NO. XX HAND PUNCH

CARE: Oil at hinge points, the punch guide hole in the lower handle, and the punch point is all the care necessary.

OPERATION: To change punch and die, first lossen die set acrew (10) and unscrew die from lower handle using key (13). Lossen punch set screw (11) and side punch down brough die hole of frame. Roverse the above procodure to install the desired size of punch and die.

Dies are threaded into lower handle. To avoid breakage, use die key to remove die or screwdriver wide enough to engage both sicts. Die should be set high enough so punch can remove stug.

Bonch mounting base use requires three 5/16° holes drilled in bench.

CUR DIES WILL NOT FIT Duro Dyne or Parker Kalon No. XX Deep Throat Hand Punches until a 3/4-18 throad tap is run through the lower handle.

FOR MAXIMUM OPERATOR SAFETY DO:

- 1. Read and understand this manual.
- Use only XX punches and dies marked with a or R-W designed for this tool.
- Be sure you punch within the one ton capacity of this tool. Type and thickness of material versus final hole size will give you this tonnage.
- 4. Wear safety glasses.

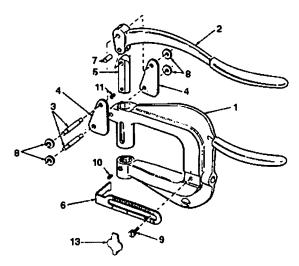
When ordering, Est Item No., Part No., and Part Name

ITEM NO.	CATALOG NO.	NAME	NO. REO'D.
	730460019	Lower Handle	1
2	730460020	Upper Handle	1
3	730160021	Ptn	2
4	730240022	Side Link	2
5	730010023	Punch Holder	1
6	730420024	Gauge	1
7	730160025	Pin	1
e	730830008	Washer	4
9	730650011	Scrow	1 1
10	600325900	Set Screw	1
11	600325900	Set Screw	1
12	630000107	Plastic Box (not shown)	1
13	730480009	Koy	1

Prices F.O.B. Factory - Rockford, Illinois

FOR MAXIMUM OPERATOR SAFETY DO NOT:

- 1. Use punches and dies that are chipped or duffed.
- 2. Punch over capacity of the tool.
- Nibble. Punch a full hole not a half hole as punch may contact die.



ROPER WHITNEY OF ROCKFORD, INC. 2833 Huffman Blvd., Rockford, Illinois 61103

Area Code 815/962-3011

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